



7 Rue Edouard Garet
42 160 Andrézieux
France

téléphone 0033 (0)4 77 42 65 90
email info@cfpflex.com

DATA SHEET

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PRODUCT	UNIFLEX A		Plotter film for heat transfer on textiles	
CODES	101 A to 140 A		COLOURS	see colour card
DESCRIPTION	Water based polyurethane coating, laminated between a self-adhesive polyester carrier and a heat adhesive layer.			
THICKNESS (+/-5%)	Heatadhesive polyurethane: 80 microns.		Carrier film: 120 microns.	
TEXTILES	Cotton - Polyester - Polycotton - Coated Nylon/Polyester (depending upon type of coating).			
ADVANTAGES	<ol style="list-style-type: none"> 1. Easy and accurate weeding, even of small letters. EACH TIME! 2. Quick pressing time at low temperature: 130°C/5 seconds on cotton, polyester, polycotton, etc... (special settings for coated nylon). 3. Universal thermoadhesive with excellent bonding on most textiles. 4. Good washing resistance of overlappings . 5. High washing resistance: 60°C with standard settings stated below, 95°C if pressed at 150°C/20 seconds. 6. Elastic and strong polyurethane, doesn't wrinkle after washings. 7. Pleasant low tack self-adhesive carrier, easy to stack and handle. 8. Ecofriendly, water based, solvent and PVC free polyurethane. 9. Low carbon profile manufacturing: all operations made under one roof. 10. Hundred per cent made in France, out of european raw materials. 11. Last generation machines and exclusive manufacturing process, ensuring competitive prices. 			
PRESSURE	Medium (depending upon the characteristics of the press)			
PEELING	WARMPEEL			
HEATPRESSING WITHOUT OVERLAPPING	Coated Nylon	Make trials with any new textile		
		<ol style="list-style-type: none"> 1. Press at 135°C / 5 seconds, and peel carrier cold. 2. Press again at 135°C / 30 seconds, protecting flex with release baking paper. <p style="text-align: center;">Washing temperature: 40°C</p>		
HEATPRESSING WITH OVERLAPPINGS (ground colors: see hereabove)	Other textiles:	130°C / 5 seconds.	150°C / 20 seconds. Warmpeel. (Not valid for Gold, Silver, Fluos).	
		Washing temperature: 60°C	Washing temperature: 95°C	
FURTHER RECOMMANDATIONS	Coated Nylon: No overlapping.			
	Other textiles:	<ol style="list-style-type: none"> 1. Pressing of overlappings: 135°C / 10 seconds. 2. Finish pressing: 135°C / 10 seconds, white protecting with baking paper. <p style="text-align: center;">Washing temperature: 40°C</p>		
SAFETY	Inert components, REACH compliant, without PVC, plastifiers, heavy metals, VOC, according to Oekotex Standard 100 Class 1.			
RESUBLIMATION	On sublimated polyester, it is recommended to use UNIFLEX QUICK BLOCKSUB, with additional barrier layer. Available colors: see color card.			
IRON ON	After mirror cutting with scissors or by plotter, and weeding of contours, place the image or text directly on garment, set the iron on maximum heat. Don't use any vapour. Press strongly, from the center towards the edges. Peel off carrier when cool.			

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QUALITY DIGITAL SOLUTIONS

#12, 5815 - 40 Street S.E.
Calgary, Alberta, T2C 2H6



403.262.6915 888.235.2838
qualitydigitalsolutions.ca